	ТМ	Title: W0938 Product Specification							
S synerzine		Document #:	02-1006	Rev #:	000				
		Status:	ACTIVE	Date Issued:	06/21/2013				
Product Identifiers									
Product Name:	ISOBUTYL HEPTANOATE								
Synerzine Item # W0938 CAS # 7779-80-8 FEMA # 2200									
Material Properties									
Molecular Formula	C	11H22O2	Fla	sh Point (°F, CC)	>200				
Molecular Weight		186.3		Boiling Point	71°C/30mm				
Shelf Life (days)		730		Physical State	Liquid				
Solubility	Sparing	Sparingly in water; soluble in alcohols.							
Storage and Stabilit	Store in	Store in fully closed container in cool (~20°C) dry place.							
Handling Precaution		Avoid contact of eyes and skin. In case of contact, flush copiously with water. Keep away from heat and flame.							

Specified Critical Limits

Critical Property	Test Method	UOM	Lower Limit	Upper Limit
Color	Visual Analysis	None	Colorless	Slight yellow
Odor	Organoleptic Analysis	None	Green, fruity	
Chemical Purity	Gas Chromatography	%	98.0%	100.0%
Density	Density Analysis	g/cm³ @ 20°C	0.857	0.862
Refractive Index	Refractometric Analysis	nD20	1.417	1.422

Notes

This specification was generated electronically, and is therefore unsigned.

Synerzine

Quality Control Dept.

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